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***Alu* retrotransposon: A common structural variant that can regulate transcript level and structure leading to disease risk**

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*Alu* elements are the most common mobile DNA and the most polymorphic accounting for ~17% of structural variants. However, the functional repertoire of *Alu* polymorphisms has not been fully evaluated. We systematically identified functional *Alu* variants and evaluated their contribution to disease risk. We mapped 809 previously published *Alu* variants to linkage disequilibrium blocks ( $r^2 > 0.8$ ) with GWAS (Genome-Wide Association Studies) signals, a significant enrichment of *Alu* variants at GWAS loci ( $p = 0.013$ ). We propose that a subset of these variants modulate disease risk. We identified two mechanisms by which they may alter gene regulation; *Alu* variants can alter transcript level or structure. Using standard luciferase assays, we tested 110 loci for effects on transcript level and observed a continuum of effects. To validate, we focused on 4 *Alu* associated with breast cancer risk with significant effects on luciferase. Using CRISPR, we established isogenic lines varying only in *Alu* genotype. Consistent with our luciferase assays, these data reveal modulation of transcript levels of adjacent genes, including *MYC*. To test the effect of *Alu* variants on transcript structure, we used a minigene reporter assay to test 5 *Alu* variants that map near exon-intron boundaries by measuring exon incorporation. Three *Alu* altered exon incorporation rates. The *CD58 Alu* is of particular interest with its hypothesized role in multiple sclerosis risk. Collectively, these data demonstrate that, as a class, *Alu* polymorphisms commonly alter transcript levels and content, highlighting their role in epigenetic regulation and potential contribution to disease risk which could include substance use disorders.